- c) setting the crucible in a vertical type of a heating furnace to heat the raw material;
- d) melting the raw material;
- e) promoting a nucleation on a surface of a raw material melt by leaving a solid raw material in a part of the raw material melt;
- f) solidifying the raw material gradually from the surface of the raw material melt without a seed crystal; and
- g) growing a crystal by using a nucleus generated by the nucleation.

Please add the following new claims:

- 2. (New) The process of claim 1, wherein the raw material is ZnTe or CdTe.
- 3. (New) The process of claim 1, wherein  $B_2O_3$  is used to encapsulate the raw material.
- 4. (New) The process of claim 1, wherein nucleation occurs
  - 5. (New) A single crystal produced by the process comprising the following steps:

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on a top surface of raw material melt.

- a) placing a compound semiconductor raw material into a crucible;
- b) encapsulating the raw material;
- c) setting the crucible in a vertical type of a heating furnace to heat the raw material;
- d) melting the raw material;
- e) promoting a nucleation on a surface of a raw material melt by leaving a solid raw material in a part of the raw material melt;
- f) solidifying the raw material gradually from the surface of the raw material melt without a seed crystal; and
- g) growing a crystal by using a nucleus generated by the nucleation.
- 6. (New) The crystal of claim 5, wherein the raw material is ZnTe or CdTe.
- 7. (New) The crystal of claim 5, wherein  $B_2O_3$  is used to encapsulate the raw material.
- 8. (New) The crystal of claim 5, wherein nucleation occurs on a top surface of raw material melt.

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- 9. (New) The crystal of claim 5, wherein the crystal has a diameter of 70 mm and a total length of 50 mm.
- 10. (New) The crystal of claim 5, wherein the crystal has no twin or polycrystal.
- 11. (New) The process of claim 1, wherein nucleation occurs on a surface adjacent to the raw material melt.
- 12. (New) The crystal of claim 5, wherein nucleation occurs on a surface adjacent to the raw material melt.

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